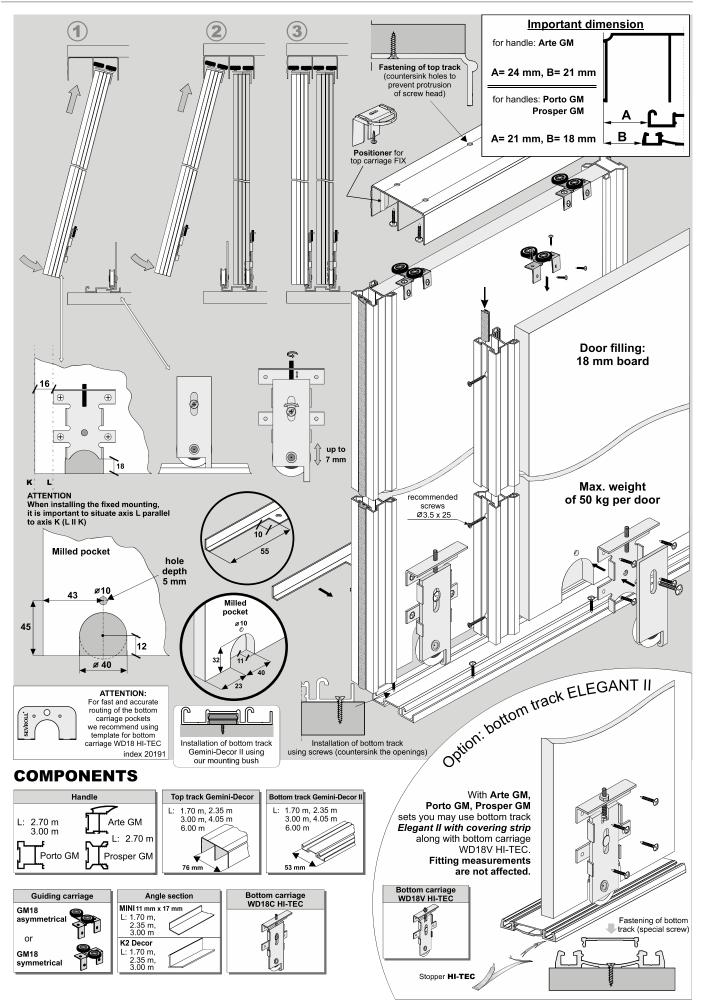
ARTE GM, PORTO GM, PROSPER GM | GEMINI 18



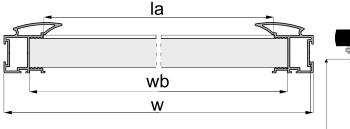


ASSEMBLY INSTRUCTIONS

Dimensions of opening		Handle length = door height		
	.]]	LINE ARTE GM		
	H	Handle Arte	GM Guiding carriage GM18 asymmetrical	
W		anti-dust brush (inserted) 4.8 mm x 13 m textile door sto (inserted) 14 mm x 4 mm	L/R	
door height - h		h = H - 42 mm		
door wing height with soft-close fitted		Mini SV25/40/60 SV-25/50	h = H - 42 mm	
		Top SV60/80, Central SV25/40	h = H - 44 mm	
board height	- hb	hb = h - 2 mm		
door width	w = (W - 3 mm + 1)		/ - 3 mm + Z) : N	
board width	- wb	wb = w - 32 mm		
angle section length	- la	la = w - 48 mm		

number of doors	- N	2	3	4	5
total overlap	- Z	36 mm	72 mm	108 mm	144 mm

visual design – 4 wings		
door set up	w = (W - 3 + 108) : 4	
door set up	w = (W : 2 + 33) : 2	

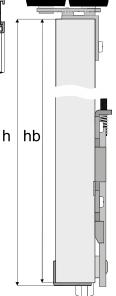


ATTENTION!

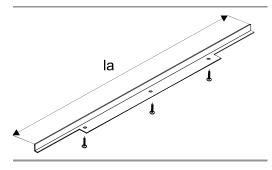
Handle profile should be 2 mm longer than board height.

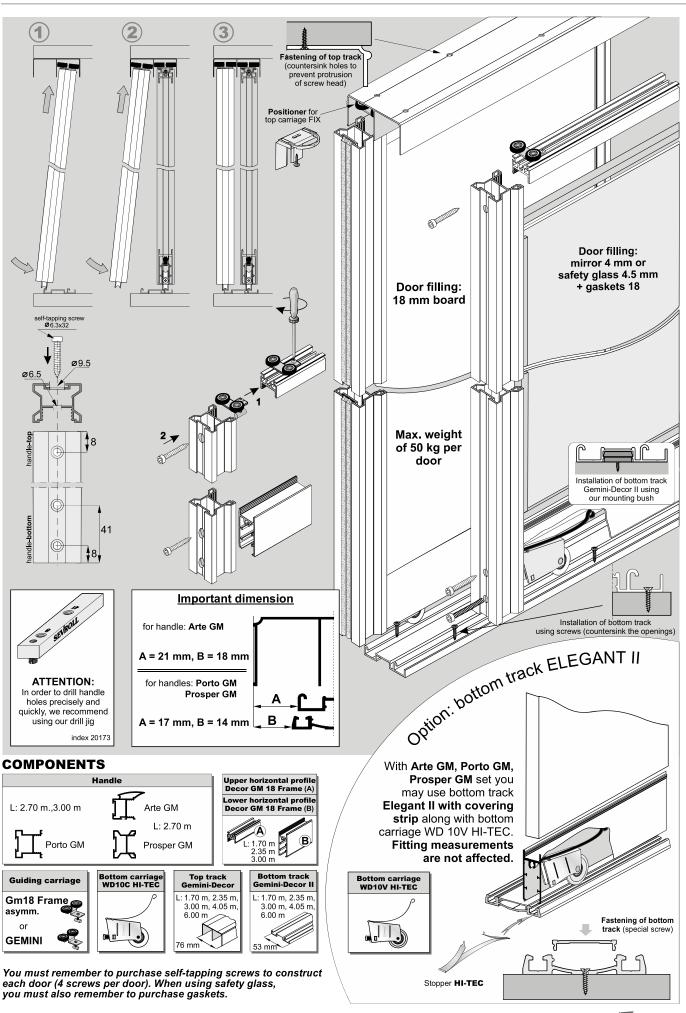
WARNING

SEVROLL does not bear any responsibility for deformation resulting from the application of improper quality of boards (improper storage, improper humidity)

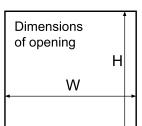


- When fitting handle profiles, do not use assembly adhesive
- The handle should be fixed to board with fastening screws on the inner door face





ASSEMBLY INSTRUCTIONS



'	andle length = door height
	LINE ARTE GM

	Handle Arte GM
	anti-dust brush (inserted) 4.8 mm x 13 mm
-	textile door stop (inserted)

0	uiding	carriage
3M18	Frame	asymmetrical

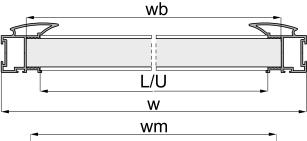


3	

		textile o	x 13 mm door stop erted) x 4 mm	
door height	- h	h = H - 40 mm		
door wing height with		Mini SV25/40/60 SV-25/50		h = H - 40 mm
soft-close fitted		Top SV60/80, Central SV25/40		h = H - 44 mm
board height	- hb	hb = h - 64 mm		
door width - w		w = (W - 3 mm + Z) : N		
board width - wb		wb = w - 32 mm		
lower horizontal profile length - L		L = U = w - 48 mm		
upper horizontal profile	length - U			v - 40 IIIII
mirror height	- hm	hm = hb		= hb
mirror width	- wm	wm = wb - 4 mm		

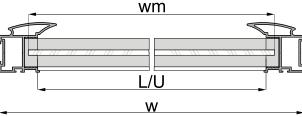
number of doors	- N	2	3	4	5
total overlap	- Z	36 mm	72 mm	108 mm	144 mm

visual design – 4 wings		
door set up	w = (W - 3 + 108) : 4	
door set up	w = (W : 2 + 33) : 2	



Installation method for fitting 18 mm board (diag. A) and 4 mm mirror or glass (diag. B)

- with upper profile



U 18 construction clearance included in the

calculation of the height of board

- with handle

ATTENTION!

Mirror (4 mm) should be used with a safety backing film. Safety glass (4.5 mm) comprises of two thin layers with a film in-between. Both mirror and glass need fitting gaskets U 18. - with lower profile